

Date: Tuesday, 13/01/2009 7:09:32 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BEARPAW INSTALLATION
Job Number : 44705	
Estimate Number : 10038	
P.O. Number :	Part Number : D022661011
This Issue : 13/01/2009 S.O. No. :	Drawing Number : D3076 REV A1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : A1
Previous Run : 25749	Material :
Written By :	Due Date : 20/01/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment : Est Rev:C 04.02.19 Added tolerance and ref to DSK086-12 to Step 3 KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Handwritten: 502 JLD 09/01/13

**Comment:** DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPd022-661-011 CHG002

Handwritten: 502/01/13

2.0	D30761	R22 Bearpaw
-----	--------	-------------



Comment: Qty.: 2.0000 Each(s)/Unit **Total:** 2.0000 Each(s)
 R22 Bearpaw

Handwritten: 43831

Handwritten: 502/01/13 (X)

3.0	D2182B	Rubber Cushion
-----	--------	----------------



Comment: Qty.: 0.9300 f(s)/Unit **Total:** 0.9300 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 D2182B028 Rubber Cushion

1 Paperwork package

Handwritten: 42737

Handwritten: 502/01/13 (X)

4.0	D2274	Radius Block
-----	-------	--------------



Comment: Qty.: 8.0000 Each(s)/Unit **Total:** 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 D2274 Radius Block

Handwritten: 42099

Handwritten: 502/01/13 (X)

5.0	D2529	Washer
-----	-------	--------



Comment: Qty.: 8.0000 Each(s)/Unit **Total:** 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

Handwritten: 42408

Handwritten: 502/01/13 (X)

Date: Tuesday, 13/01/2009 7:09:32 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARPAW INSTALLATION

Job Number: 44705

Part Number: D022661011

Job Number:



Seq. #:

Machine Or Operation:

Description :

8 D2529 Washer

6.0

D2870

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D2870 Clamp

16244

SS 09/01/13 (X)

7.0

D2871

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D2871 Clamp

2 D3076-1 Bearpaw(REF)

16248
4383

SS 09/01/13 (X)

8.0

AN413A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 AN4-13A Bolt

M109285

SS 09/01/13 (X)

9.0

AN960JD416

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 AN960JD416 Washer

109249

SS 09/01/13 (X)

10.0

MS21042L4

Nut



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 MS21042L4 Nut (or -4)

M109282

SS 09/01/13 (X)

Date: Tuesday, 13/01/2009 7:09:32 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARPAW INSTALLATION

Job Number: 44705

Part Number: D022661011

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

508/01/13 (F)

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D022-661-011

Location: _____

Dev A

85

09/01/13 (Y)

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/01/14 (J)

Job Completion



CMF

09-01-13